



WINDOW NATION

WINDOWS • SIDING • DOORS

BELLEVUE Premium Window System

Founders



Harley Magden

Aaron Magden

THE WINDOW NATION STORY

At Window Nation, we are proud of the partnerships and affiliations we have developed and the relationships that have cultivated over the years.

FROM OUR FAMILY TO YOURS

At Window Nation, our quality products, skilled craftsmanship and outstanding service are just a few ways we turn each project into a happy experience for our customers. From the products and installation to the work schedule and your home, we pay attention to every detail. We listen carefully to your questions and concerns and apply our expertise to meet your every expectation for beautiful and affordable renovations.

We proudly offer a wide selection of premium siding, windows and doors installed by licensed professionals and backed by some of the most comprehensive warranties in the industry. When you choose Window Nation for your home, you can be assured of superior quality and lasting value.





WHY THOUSANDS OF CUSTOMERS HAVE ALREADY CHOSEN WINDOW NATION

ATTENTION TO DETAIL

- 50-point factory inspection
- 20-point installation review
- 96% customer satisfaction on clean up and safety
- Custom windows made to exceptionally tight tolerances and exact specifications
- Over 2 million windows installed, 96% requiring no follow-up service

QUALITY

Window Nation uses America's only integrated system of window installation materials, insulation, sealant, and caulking

- OSI Quad foam
- OSI Quad Max exterior sealant
- Ultra-premium, high-performance exterior trim coil

EXPERIENCE

- Installation crew leaders average more than 20,000 windows and over a decade of experience
- Service technicians with an average of 15 years' experience
- Over 2 million windows installed in more than 200,000 homes
- 3rd largest window dealer in the country, ranked by *Door and Window Market* magazine

PRODUCT SELECTION

- Over 1,500 custom window and door combinations
- Name brand windows available in vinyl and fiberglass
- ENERGY STAR®-certified products
- Windows engineered for the specific climate we live in
- On-trend colors and decorative options for custom beauty and architectural appeal

TRUST

- Accredited Members of NARI and GuildQuality
- Angie's List Super Service Award Winner
- Certified EPA Lead Renovator
- Limited Lifetime Warranty†
- Exclusive 30-Day Price Protection Guarantee
- Licensed, bonded, and insured
- Customers are always protected by Window Nation's insurance policy for \$2,000,000



WINDOW SPECIFICATIONS



OUR WINDOWS WILL ENHANCE YOUR HOME WITH SUPERB STYLE AND YEAR-ROUND COMFORT

EdgeForce makes a statement of style with its low-profile frame and sash, creating an expanded glass area. At the same time, internal chambers increase structural integrity, rigidity and energy efficiency.*

CoreFX innovative composite reinforcement allows for secure mounting of hardware and the low-conductive material helps reduce the transfer of energy.¹

Defense-Tek's end-of-throw cam shift locking action delivers increased strength and protection. The low-profile design includes a "locked" indicator that tells you if your windows are left unlocked.

Smooth and uniform, **Forecaster** quickly directs water runoff without the use of weep holes, keeping the exterior of the window clean and attractive.²

Our **HP3** telescoping sill dam delivers a triple payoff: protection from air and water infiltration, increased structural stability and enhanced beauty.

The **ClimaTech® ThermD Spacer System** features a stainless steel alloy and patented U-shaped design that creates a superior insulating barrier and helps prevent the transfer of heat at the edge of the glass to reduce condensation.

When harsh wind and weather hit, **Gatekeeper** stands strong. Traditional sloped sill designs can allow the sash to bow during powerful winds, but with Gatekeeper interlocking sash-to-sill technology, the sash is channeled firmly into the window frame for a unified wall of strength.

The **Ocular** compression bulb seal creates a snug fit that helps prevent light penetration between the screen and frame. It also aids in easy screen installation and removal.³

PLUS, THESE ADDITIONAL FEATURES:

- Fully fusion-welded frame and sash corners create superior strength and a clean, low-profile finished look.
- Dual-pane, double-strength glass increases strength, durability and insulation.
- Airtight insulating chambers enhance thermal performance and durability.
- Multi-layer weatherstripping helps block energy loss and protects against inclement weather.
- Dual vent stops for limited and convenient opening of the window for ventilation.
- Hidden screen track creates a clean-line design for enhanced visual appeal; half screens are standard, optional full screens also are available.



Optional insulation-enhanced technology takes energy efficiency to a higher level of performance. This innovative system features carbonized foam liners in the window structure to deliver greater thermal protection year-round. (Available in the ENERGY STAR Northern climate zone only.)



Optional triple-pane glass provides a powerful shield against energy loss

¹Double-hung base model will automatically be upgraded to ST (steel reinforcement) for all units ordered in excess of 48" wide or 84" high.

²For larger size windows or to meet specific DP/PG ratings, optional weeps/performance package must be ordered.

³Available only with the full screen option.

HIGH-PERFORMANCE ENERGY GLASS



ENERGY-EFFICIENT INSULATED GLASS

For most homeowners, lowering fuel costs for heating and cooling is a key motivation for purchasing new windows. Windows are roughly 80% glass, so it's important to choose the best glass system for your home and specific climate conditions. Bellevue Windows are built with a dual-pane insulating glass unit^{††} with double-strength glass. Upgrading your windows with a Low-E (low-emissivity) glass system will further enhance the overall energy efficiency. Low-E glass features a virtually clear, metallic coating that acts as a thermal mirror, reflecting radiant heat back into your home during winter and reducing unwanted solar energy in the summer.



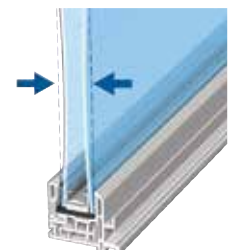
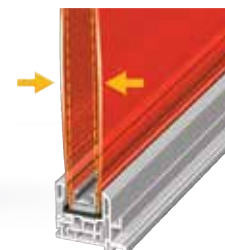
Winter Energy Savings:
Low-E insulating glass reduces heat loss by reflecting warm air back into your home.



Summer Energy Savings:
Low-E helps block unwanted solar heat penetration to help cut air-conditioning use.

HIGH-PERFORMANCE CLIMATECH THERMD SPACER TECHNOLOGY

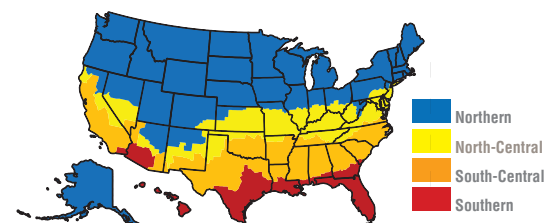
For strength and durability that transcends all others – ClimaTech ThermD Intercept[®] Stainless Steel Spacer is one of the premier choices. You may not realize it, but a window's spacer system is a key component to its overall quality and performance. ClimaTech ThermD features an advanced design that stabilizes the panes of glass and creates a strong moisture barrier, while increasing the window's structural integrity and thermal performance.



With conventional aluminum spacers, the sealant flexes, which can lead to sealant failure and loss of insulation performance. With the ClimaTech ThermD Spacer, IG units (insulated glass) flex instead of the sealant, thus resisting spacer movement and sealant failure.

BELLEVUE WINDOWS CAN MEET STRINGENT ENERGY STAR[®] REQUIREMENTS

Superior quality with outstanding affordability – Bellevue Windows can meet or exceed stringent ENERGY STAR requirements and are certified and verified for energy-saving performance. The dual-pane unit with double-strength insulated glass, energy-engineered frame and sash and low-conductive composite reinforcements will protect your home from challenging weather and promote energy efficiency.



Bellevue Windows and Window Nation Patio Doors are available with a variety of glass options. Your Window Nation Sales Representative can help you choose an energy-efficient glass package to meet the ENERGY STAR requirements for your home and climate zone.

DOUBLE-HUNG

DOUBLE-HUNG WINDOWS

Bellevue Double-Hung Windows combine modern technology with timeless appeal. The energy-tight construction, handsome detail and easy operation take this window from functional to fantastic.

- Narrowline frame and sashes with fusion-welded corners for exceptional beauty, strength and energy efficiency.
- Integrated sash-to-sill interlock provides a unified wall of strength; helps prevent the sash from bowing in harsh winds.
- Low-conductive composite reinforcement in the meeting rails is designed for secure mounting of hardware and energy efficiency.
- True sloped sill creates a highly efficient drainage system to help inhibit water and debris accumulation.
- Constant force balance system provides smooth raising and lowering of sashes.
- Hidden screen track for a neat, clean appearance.

Both sashes on the double-hung window tilt in for easy cleaning.





These two-lite sliding windows feature a Single Prairie grid pattern for a subtle touch of style.

SLIDING WINDOWS

A generous glass area complements the sleek yet strong mainframe and sashes of the Bellevue Sliding Window. You'll enjoy the ample infusion of warm, natural light along with an unobstructed view of the outdoors.

- Narrowline frame and sashes with fusion-welded corners for exceptional beauty, strength and energy efficiency.
- Insulated glass unit with double-strength glass and ThermD Spacer System provides thermal protection and longevity.
- Embedded, multi-chambered construction creates airtight insulating compartments for enhanced thermal performance and strength.
- Low-conductive composite reinforcement in the meeting rails is designed for secure mounting of hardware and energy efficiency.
- Nylon-encased dual brass roller system for easy-glide performance.
- Hidden screen track for a neat, clean appearance.

Contoured grids in a Colonial pattern add architectural detail to the end units of this three-lite sliding window.



CASEMENT AND AWNING

CASEMENT AND AWNING WINDOWS

Caseмент and awning windows seamlessly merge traditional elegance with state-of-the-art technology. An updated slimline style enhances the charming appeal with an easy-touch crank handle in low-profile nesting hardware.

- Exterior sash design creates the appearance of a larger glass area with an attractive slimline look.
- Heavy-duty hinge system allows a wide sash opening for easy cleaning from inside the home (casement window).
- A low-profile, single-lever locking handle adds to the ease of operation (casement window).
- A dual locking system on each side of the window provides a tight seal (awning window).
- Metal reinforcement helps to secure the operating hinge system.
- Multiple lite configurations are available in a single mainframe.

Awning windows combined with fixed picture windows let in a fresh breeze while keeping the weather out.





BAY AND BOW WINDOWS

Bay and bow windows help create dramatic new appearances, adding style to the exterior of your home as they expand the interior space, light and view.

- 1-1/4" furniture-grade hardwood veneer is standard in the construction of head, seatboard and jambs.
- Head and seatboard are available in oak or birch veneer finishes and may be finished with your own paint or stain.**
- Internal sill pan adds greater protection against water infiltration.
- 3" or 5" high-density foam insulated seatboard option adds comfort and promotes energy efficiency.
- Heavy-duty turnbuckle hanging system; no external braces are needed.
- Exterior roof system is available with optional copper or painted aluminum roof clad kits.



PATIO DOORS



Classic-Style Sliding Patio Door



French-Style Sliding Patio Door

SLIDING PATIO DOORS

Get the most out of the spring and summer months with our masterfully crafted sliding patio doors – the perfect blend of beauty, durability and energy efficiency.

- Three distinctive styles: Classic, Contemporary and French.
- Mainframe and sash feature a double-wall design and multi-chambered construction for added strength.
- Dual internal/external weatherstripping on the sash enhances energy efficiency and performance.
- Steel reinforcements at the interlocks and lock rails increase strength and rigidity.
- Precision-engineered tandem roller system ensures easy and quiet door operation.
- Heavy-duty extruded aluminum screen features four adjustable rollers for smooth gliding.
- Available in 2-, 3- and 4-panel configurations.
- Choose from a variety of solid colors, woodgrain options, hardware finishes and grid patterns to complement Bellevue Windows.

Add the perfect finishing touch to your patio door with one of our attractive handle selections. Classic and Contemporary door handles feature a popular thumb latch design. The French-style door handle is contoured and includes a top lock. Both are offered in seven interior finishes; exterior color choices are White, Beige, Classic Clay and Black.

Classic- and Contemporary-Style Patio Door Handles



French-Style Patio Door Handles



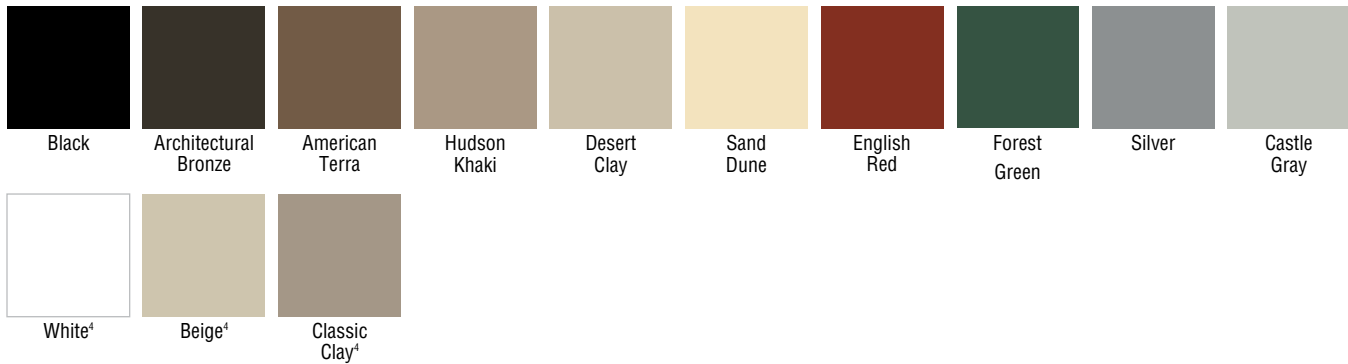
DECORATIVE OPTIONS AND WARRANTY



White⁴ Beige⁴ Classic Clay⁴ White Woodgrain⁵ Rich Maple Light Oak Dark Oak Foxwood Cherry

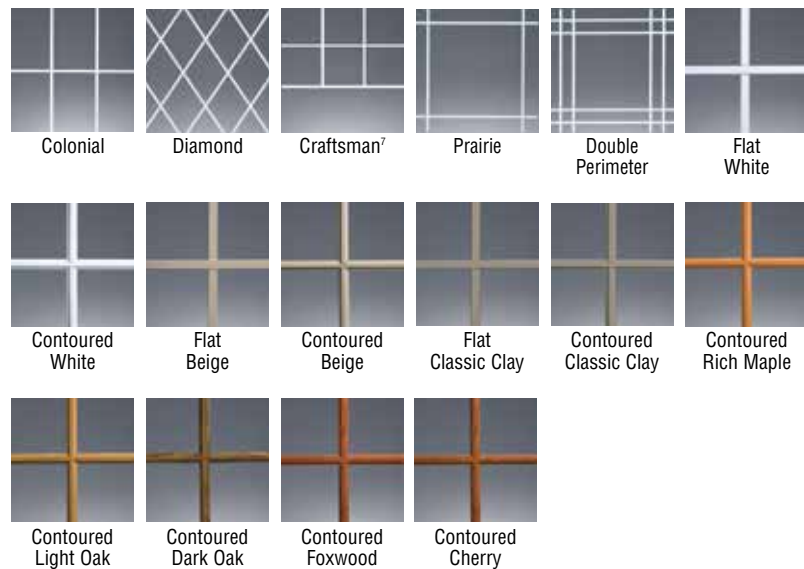
Colors and Finishes

Interior finishes include White, Beige and Classic Clay, as well as laminate woodgrains in White, Rich Maple, Light Oak, Dark Oak, Foxwood and Cherry. Exterior colors include White, Beige and Classic Clay, as well as special finishes in Black, Architectural Bronze, American Terra, Hudson Khaki, Desert Clay, Sand Dune, English Red, Forest Green, Silver and Castle Gray.



Interior Grids

Flat grids are available in complementary White, Beige or Classic Clay, with colonial, diamond, craftsman, prairie and double perimeter patterns. Contoured grids are available in 3/4" and 1" profiles in complementary colors and matching woodgrains.⁶ All grids are enclosed within the insulated glass unit for easy cleaning.



⁴Extruded solid color.

⁵White woodgrain is available with a Beige or Classic Clay base only.

⁶1" contoured grids are not available in matching woodgrains.

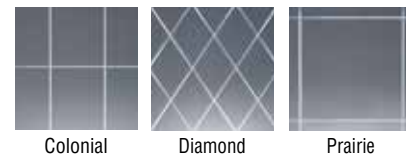
⁷Not available in all window offerings.

⁸Not available with triple-pane glass packages.

Note: Classic Clay base is not available with exterior color finishes. White, Beige and Classic Clay windows and patio doors will have matching interior hardware. Windows and patio doors ordered with a Light Oak, Dark Oak or Rich Maple interior will receive Pontiac Gold hardware. Windows and patio doors ordered with a Cherry or Foxwood interior will receive Brown hardware.

V-Grooved Cut Glass

Bellevue Windows are also available in a variety of cut and polished glass patterns.



Simulated Divided Lites⁸

Simulated Divided Lites expertly combine the distinctive historical window design with the superior quality, energy efficiency and easy-care convenience of today's advanced technology.



Lifetime Limited Warranty

Bellevue Windows are made by Associated Materials, a recognized leader in product innovation, manufacturing excellence and uncompromising quality control. That's a reputation you can count on, from the day your windows are installed until the day you sell your home. And to make your buying decision easier, Associated Materials backs all Bellevue Windows with its Lifetime Limited Warranty.[†]



ANOTHER SATISFIED HOMEOWNER



WINDOW NATION

WINDOWS • SIDING • DOORS

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